INSTALLATION COMMISSIONING SERVICING \& USER INSTRUCTIONS

I.S. EN ISO 9002

## FOREWORD

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This instruction manual is produced for the reference and guidance of qualified installation engineers. EU legislation governs the manufacture, operation and efficiency of all domestic oil boilers. One effect of this will be that boilers and burners will require to be supplied as matched units tested and approved to OFTEC Standard OFS Al00.

FIREBIRD Boilers are full manufacturing members of OFTEC (Oil Firing Technical Association for the Petroleum Industry) and are participating in its Boiler testing and approvals programme to comply with OFS AIO0 and EC Efficiency Directive.

> We earnestly recommend that boilers are installed, commissioned and serviced by fully qualified and experienced personnel. It should be noted that it is the responsibility of the installer to ensure that the boiler is properly commissioned. Failure to do so may invalidate the boiler guarantee and any extended warranty.

> All appropriate OFTEC manuals and BS Standards should be studied and their requirements adhered to and used in conjunction with these instructions. This manual includes a list of some BS Standards and Building Regulations.

OFTEC is conducting training and registration of engineers and this is to be commended, as reading of this manual alone for installation and servicing procedures cannot replace the critical advantage provided by training and years of experience.

The Firebird Combi 90 boiler is based on the Oylympic and Super Q 70/90 De Luxe Boilers. All boilers in the range are designed and manufactured to meet all the latest European standards and the thermal efficiency requirements of the Boiler (efficiency) Regulations 1993. Its total output is $90,000 \mathrm{Btu} / \mathrm{Hr}$ and can be fitted to a conventional flue or easily adapted to a room sealed unit by using a Firebird rear outlet matched balanced flue kit.

The control panel is concealed behind the front 'pull-off' door panel and by the simple removal of four screws, this assembly can be pulled forward for access to components.

Clean combustion with kitchen-quiet operation
is assured by a highly efficient matching pressure jet burner which produces very low $\mathrm{NO}_{x}$ emissions. The Combi 90 is a dedicated sealed system boiler having a 10 litre expansion vessel, system filling kit and 3 bar safety valve all fitted within its cabinet.

A drain-off cock is fitted inside the boiler beside the burner and there are flow and return connections provided under top lid of the boiler for connection to the heating and hot water systems. As all servicing can be carried out from the front, the boiler many be fitted under a kitchen worktop. The burner is factory set for use with kerosene 28 second class $C$ fuel.

All Firebird Oil Products have a 2 year comprehensive WARRANTY WHICH EXTENDS TO 5 Years on the boiler shell.

## NOTE:

Fuel nozzles are not included in the warranty AGREEMENT.


Under the Consumer Protection Act 1987 and Section 6 of the Health and Safety Act 1974, we are required to provide information on substances hazardous to health.

## Insulation and Seals

Ceramic Fibre, Alumino - Silicone Fibre material are used for boards, ropes and gaskets. Known hazards are that people may suffer reddening and itching of the skin. Fibre entering the eye will cause foreign body
irritation. It may also cause irritation to the respiratory tract.

Precautions should be taken by people with a history of skin complaints or who may be particularly susceptible to irritation. High dust levels are only likely to arise following harsh abrasion.

Generally, normal handling and use will not give discomfort. Follow good hygiene practices, wash hands before consuming food, drink or using the toilet.

First Aid - Medical attention should be sought following eye contact or prolonged reddening of the skin.

The small quantities of adhesives and sealants used in the product are cured. They present no known hazards when used in the manner for which they are intended.

## 1 FUEL SPILLAGE

1. Switch off all electrical and other ignition sources.
2. Remove all contaminated clothing to safeguard yourself against fire risk and skin damage. Wash affected skin throughly with soap and water and remove clothing to a safe well ventilated area and allow to air before cleaning.
3. Contain and smother the spill using sand or other suitable non-combustible material.
4. Do not allow fuel to escape into drains or water courses. If this happens, contact Fire Brigade and Local Water Authority.
5. Consult local Authority about disposal of contaminated soil.

Safe use of Kerosene and Gas Oil.
These fuels give off a flammable vapour when heated moderately. Vapour ignites easily, burns intensely and may cause explosion. The vapour
can follow along at ground level for considerable distances from open containers and spillage's collecting as an explosive mixture in drains, cellars, etc.

Fuels remove natural oils and fats from the skin and this may cause irritation and cracking of skin. Barrier cream containing lanolin is highly recommended together with good personal hygiene.

Gas oil may also cause irreversible damage to your health on prolonged or repeated skin contact.

Always store fuels in a properly labelled and constructed tank. Always handle fuel in open air or well ventilated space away from sources of ignition and refrain from smoking.

Always drain fuel using a proper fuel retriever, funnel or mechanical siphon. Never apply heat to a fuel tank, container or pipework. Never siphon fuel through tube by mouth. If accidentally swallowed contact doctor immediately and do NOT induce vomiting. Avoid inhaling fuel vapour as this can cause light headedness and seriously impair your judgement.


## 1 FIRST AID

If fuel is accidentally swallowed:-

* Seek medical attention immediately. Do NOT induce vomiting.

If fuel is splashed into eyes:-

[^0]

| DIMENSIONS |  |  |
| :--- | :--- | :--- |
| HEIGHT: | 835 mm | $\left(32^{7} / 8 \mathrm{in}\right)$ |
| DEPTH: | 590 mm | $\left(23^{1 / 4 \mathrm{in})}\right.$ |
| WIDTH: | 610 mm | $(24 \mathrm{in})$ |

## 2-B Technical Specifications and Recommendations



NB: Replacement Nozzles should be of same specifications and settings as above
Danfoss OH Nozzles adjusted for same output as above may also be used

Domestic Hot Water Plate Heat Exchanger

Circulating Pumps
Flue Pipe Connection
Conventional Flue Socket
Balanced Flue Assembly
Weight (Dry) - Incl. Pallet
Water Content - Total

- Primary Tank

Thermostats
Boiler Central heating Control (Adjustable)
Boiler Safety Limit
Tank (DHW)-Fixed
Tank Safety' Limit
EA-Fixed
Over-run-Fixed
Boiler integral Expansion
Vessel nominal capacity
Heating System (Sealed)

Max. Operating Pressure
Max. System Pressure (Cold)
Min. System Pressure (Cold)
Boiler Test Pressure
Safety Valve Operating Pressure
Heating System Pressure Gauge
(mains supply excepted)
Flue Draught Reqd.
(Conventional Flue)
Flue Gas Temperature
(approx) Nett
Water side resistance $-10^{\circ} \mathrm{C}$ Diff $-20^{\circ} \mathrm{C}$ Diff
Mains Water Supply Pressure

## Mains Water Supply

Limescale excess - when
over 150/200 ppm

Domestic Hot Water Guide Performance

Giannoni Albion, SWEP or Alfa Laval
Grundfos UPS 25/60

To take tail piece for $4^{\prime \prime} \& 5^{\prime \prime}$ S/S Flue Pipe
3" Dia Spigot - for Flue and Air Pipe 200 Kg
70 Litres
45 Litres
$65^{\circ} \mathrm{C}-85^{\circ} \mathrm{C}$
$110^{\circ} \mathrm{C}$
$81^{\circ} \mathrm{C}$
$110^{\circ} \mathrm{C}$
$87^{\circ} \mathrm{C}$
$93^{\circ} \mathrm{C}$
10 Litres pre-charged to 0.5 Bar
Fit in accordance with BS 7074
Part I, BS 5449, OFTEC
Standards, etc.
2.5 Bar (Follow all BS \& OFTEC Standards)
1.5 Bar
0.5 Bar + 0.3 Bar
4.5 Bar

3 Bar
0-6 Bar Range
Min: $0.040 \operatorname{In} W G$
Max: $0.15 \ln W G$
$220^{\circ} \mathrm{C}$
26.8 ins WG
8.6 ins WG

Up to 10 Bar. (Fit pressure reducing valve as necessary)

Consult Water Authority
Fit appropriate scale reducer Also refer to Page 33

150 Litres draw off at average temp $48^{\circ} \mathrm{C}$. Variations in mains water temperature, delivery and pressure can affect this performance


NB: Variations in nozzle throughput, Flue type, draught, oil viscosity etc may give results differing from above laboratory performance figures

2D Wiring Diagram Combi 90



Riello Burner Specification

| Thermal Power | $19-35-1.6-3 \mathrm{~kg} / \mathrm{h}$ |
| :--- | :--- |
| Fuel | Kerosene |
| Electrical Supply | Single phase $230-240 \mathrm{~V}-10 \%-15 \% \sim 50 \mathrm{~Hz}$ |
| Motor | Run current $0.85 \mathrm{~A}-2850 \mathrm{rpm}-298 \mathrm{rad} / \mathrm{s}$ |
| Capacitor | $4 \mu \mathrm{~F}$ |
| Ignition Transformer | Secondary, $8 \mathrm{kV}-16 \mathrm{~mA}$ |
| Oil Pump | Maximum pressure with kerosene- <br> 10 bar (143 psi) |
| Absorbed Electrical Power | 0.15 kW |


| 1. Return Oil Line Connection |
| :--- |
| 5. Vacuum GaugeConnection <br> 2. Suction Oil Line Connection <br> 6. Screws Fixing Air-damper |
| 3. Gauge Connection <br> 4. Air Damper |
| 9. Flange with Insulating Gasket |

N.B. REFER TO SEPARATE BURNER MANUAL IF BURNER MAKE, TYPE OR SPEC. DIFFERS FROM ABOVE


Oil Lines
Priming the pump
Loosen the pump plug ' $E$ '(diamgram $C$ ) and wait until the fuel flows free of air. EG. no froth or air bubbles

| $\mathrm{H}(\mathrm{m})$ | L Meters |  |
| :---: | :---: | :---: |
|  | I.D. 8 mm | I.D. 10 mm |
| 0 | 35 | 100 |
| 0.5 | 30 | 100 |
| 1 | 25 | 100 |
| 1.5 | 20 | 90 |
| 2 | 15 | 70 |
| 3 | 8 | 30 |
| 3.5 | 6 | 20 |

## WARNING

The burner is supplied for use with a one pipe system. For use on a two pipe system, it is necessary to fit the pump bypass plug A supplied as a burner accessory. (See diamgram C).
Please also refer to separate burner instruction booklet as alternative oil pump may be fitted which requires removal of pump cover for by-pass plug fitting/removal.
The pump suction should not exceed a maximum of $0.4 \mathrm{bar}(30 \mathrm{~cm} \mathrm{Hg}$ ). Beyond this limit gas is released from the oil.
Oil lines must be completely oil and airtight. The return line should terminate within the oil tank at the same level as the suction line; in this case a non-return valve is not required. If the return line terminates above the fuel level, a non-return valve is necessary. This solution however is less safe than previous one, due to the possibility of valve leakage. (See diagram D)

## Burner Specification

N.B. Burner make, type and specifications may vary from details in this manual. Therefore always follow instructions and details contained in separate burner instructions included with this manual



H = Difference of level
$\mathrm{L}=$ Length of suction line I.D. = Int. Dia of oil pipe lines

## 2 TECHNICAL SPECIFCATION

## 2 E \& F Riello Burner Specification

PRIMING THE PUMP
Start the burner and wait for fuel arrival at priming plug. Should lock-out occur prior to arrival
of the fuel, wait at least 20 seconds before repeating priming.

## WARNING

## 1. Two pipe Systems

Before starting the burner make sure that the return pipe-line is not restricted; any obstruction would cause the pump seals to rupture and leak.

## 2. Single Pipe Systems

If replacing pump at any time please ensure that by -pass plug ' $A$ ' (see diagram ' $C$ ' page 6) is positively removed. Failure to do this may also result in pump leaking.


Positively ensure connection to earth terminal is carried out on earth connection on fan housing and not between ' $N$ ' \& 'L' on control box base.


ELECTRODE SETTING
Riello G5X

Attention
Before fitting or removing the nozzle loosen screw
(A) and move the electrodes forward.

## RIELLO BURNER START-UP CYCLE



NOTE: Above information is provided relevant to Riello G 5X Burner. The Firebird Combi 90 has been tested and will operate equally efficiently using an Ecoflam or Sterling Burner which may also be fitted as original equipment.

Refer to separate burner instructions booklet packed with boiler. Separate Riello Burner instructions are also included when these burners are fitted. Always consult these as variations in specification can occur from time to time which may not be included in this manual. Information is more complete in appropriate burner manuals.

## 2-G Control Panel Layout

The control panel is concealed behind front door panel at the top front of the boiler, there are two operational indicator lights on the front of the boiler. See diagram below


The control panel is designed for simplicity of use and is equipped with three rocker switches, adjustable thermostat knob, optional time control and limit thermostat reset button as shown above.

## Control Panel

The control panel has a built in system pressure gauge which is connected to the boiler and heating system water at the safety valve.
For service convenience this connection is made via a self-closing spring loaded ball valve. Before removing control panel this connection should be undone at Point A indicated on diagram. A small amount of water may escape during this operation. The spring loaded ball valve illustrated above must remain fitted to safety valve at all times.
Remove each thermostat phial (probe) from respective pocket. Mark and note carefully each phial and its correct pocket.

When replacing make sure that each thermostat pocket receives correct phial.


## 3 A Boiler Controls

Visible on the front boiler casing are indicator lights. (see diagram). These are:

1. Mains 'on'.
2. Control box lockout.

During normal operation only ' 1 ' Mains 'on' is lit.
The actual controls are concealed behind the panel. (see diagram above and page 10)

These are:
4. Mains (boiler) 'on' rocker switch.
5. Blank.
6. Central heating ON/OFF switch.
7. Boiler thermostat control.
8. Time control (optional).
9. Limit-stat reset button.

Limit-stat for D H W tank is situated at rear of control panel with its reset button underneath

## 3-B Operating Procedure

To start the boiler follow this sequence:
■ Turn on fuel supply.
■ Switch on power supply to boiler.

- Activate the 'mains on' switch.
- Set the boiler thermostat to the required temperature.

The boiler thermostat controls the boiler when in central heating mode only, thus maintaining the required boiler water temperature output for central heating.
Domestic hot water temperature is controlled by seperate non adjustable thermostat, plus thermostatic mixing valve. Study very carefully section two of this manual.

Safe operation is also maintained by the burner control system which provides the required ignition and shut off sequence.
If the optional timer control is fitted this will automatically switch the boiler off and on when cental heating is required.
Time switch does not control domestic hot water production.
The boiler can be turned off by any of the following means:
Turn the mains 'ON' switch to OFF.

- Turn OFF the mains electrical supply to the boiler.

WHEN SERVICING ALWAYS SWITCH OFF THE MAINS SUPPLY TO THE BOILER
Firebird


To reset when Lock-out light shows: Remove burner cover by lifting spring clips and then pressing glowing reset button on burner control box.

The boiler is factory fitted with a burner control box lockout safety feature which operates automatically if a fault occurs in the burners operation.
Should this occur, the RED light on the front of the boiler control panel -
See diagram on previous page - will illuminate and its cause must be investigated. This could be caused by:
A. An interruption in the fuel supply. (Eg. empty oil supply tank)
B. An electrical supply fault.
C. A fault with the burner or its safety control system.
D. The failure of a component. (Eg. photo cell)
E. Worn or dirty oil nozzle.

Before attempting to restart the boiler the front panel and the burner-box cover should be removed and a visual check made for any obvious problems such as oil leaks, loose connections etc.

## ensure oil tank contains correct grade fuel. <br> To restart the boiler:

1. Press reset button (see diagram above)
2. Ensure that the boiler thermostat, time switch (if fitted) and any external controls connected to the boiler are set to call for heat.
3. Check that the oil supply valves are open and that there is sufficient oil in the tank.
4. Check that the burner lockout light is unlit and with the 'MAINS ON' the boiler will be ready to commence its start sequence.

## Servicing

The boiler requires servicing on an annual basis to ensure it maintains its efficiency, continues to perform reliably and as a regular check on its built-in safety features.

It is important that servicing should be conducted by a competent engineer, preferably one who is OFTEC trained and registered.
Please note: As a pre-heater kit is required to be fitted to the burner when using 35 -second gas oil (only allowed on conventional flue applications) this means that annual servicing is usually sufficient - although more regular servicing may be required depending on use.
FipEßiRD

## 4 A Standards \& Regulations

To ensure the highest standards of installation safety, it is important that the boiler be installed in compliance with the following regulations:

All current editions of the appropriate Building Regulations:-

## Part G \& J England \& Wales Part F, Section III Scotland Part L Northern Ireland Part J Republic of Ireland

BS 5410 Part 1 1997. Code of practice for Oil Firing Installations. BS 799 Part 5 1987. Specification for Oil Storage Tanks.
BS 4876 1984. Performance requirements for oil burning appliances.
BS 5449 1990. Specification for Forced circulation hot water central heating systems for domestic premises.
BS 7074 Part 1 1989. Application, selection and installation of expansion vessels and ancillary equipment for sealed water systems.
BS 5446 1990. Installation of hot water supplies for domestic purposes.
BS 7593 1992. Code of Practice for treatment of water in heating systems. BS 715 1989. Metal flue pipes, fittings, terminals and accessories. BS 1189 1989. Clay flue linings and flue terminals.
BS 4543 part 3 1990. Factory made insulated chimneys for oil fired appliances.
BS 6700. Design, installation, testing and maintenance of Services supplying water.
BS 7671.
Current IEE Regulations.
Local Water Undertaking Byelaws. The Control of Pollution (Oil) Regulations.
In addition, the work must comply with OFTEC Installation Requirements for oil fired boilers and oil storage tanks.

The installer should also be aware of his/her responsibilities under The Health and Safety at Work Act. The interests of safety are best served if the boiler is installed and commissioned by a competent engineer, OFTEC trained and Registered or trained to other recognised standards.

It is the responsibility of installer and everyone concerned with any aspect of installation to ensure that all applicable standards and regulations are fully adhered to.
OFTEC also publish excellent guides including:-

- Safe Working Practices for Oil Firing Technicians'
- OFTEC Technical Book Three (Installation requirements for Oil Fired Boilers and Oil Storage Tanks)
- OFTEC Technical Book Four (Domestic Heating Systems) and it is recommended that these should be adhered to.

Copies of British Standards may be purchased direct from:
BSI (Customer Services), 389 Chiswick High Rd., London W4 4AL
Tel.: 0181-9967002 Fax: 0181-9967001
International and EC Standards are also available from above
OFTEC Publications are available from:-
OFTEC, Century House,
100 High Street, Banstead,
Surrey.
SH7 2NN

## Positioning Boiler

Ensure that adequate clearance is available for making the water and flue connections.

As the boiler is serviced from the front,
no headroom clearance is necessary but a clearance of 750 mm must be available at the front of the boiler.

No special hearth is required as the boiler is fully insulated, but the floor must be level and capable of supporting the weight of the boiler and its water content.

Sound levels must also be a consideration. Whilst the Firebird Combi 90 is one of the quietest boilers on the market, some householders are particularly sensitive and the following points should be considered:

1. Tiled surfaces in a small room will amplify noise - particularly if the wall construction is hollow.
2. If a conventional flue passes through a bedroom it is capable of transmitting noise.
3. Low level balanced flue terminals can produce exhaust noise on the outside terminal and this should be considered when siting near adjacent property.


## 4-C Flue Systems

## IMPORTANT

Because of the improved efficiencies of boilers under E.U. Efficiency requirements and OFS A100 Standard, it is necessary to pay extra special attention to flues and chimneys. The improved efficiency figures achieved by modern oil boilers are attained by using more of the heat (higher temperatures) heretofore allowed into flues and chimneys. This previously wasted heat helped to keep bad and poorly operating and often uninsulated flues and chimneys from condensing and causing problems. Please be fully aware of this when replacing an existing boiler. An old and poorly operating flue may need to be replaced to take full advantage of improved efficiencies and to avoid flue gases condensing and appearing as white water vapour at flue (chimney) outlet.
New flues and chimneys should be properly insulated and constructed to prevent condensation and draughting problems. Every individual concerned with any aspect of installation should be aware of the foregoing and should have full knowledge of and work to European, National and Local Govt.

Standards and Building and Installation Regulations.
These manufactures instructions must not in any way be mis-interpreted as over-riding the above or any statutory regulations. It is absolutely essential that the boiler is properly installed so that NO FLUE GASES can enter the building at any time. Flue pipes should be safely sealed into the wall to prevent flue gases re-entering room or building. Refer also to page 21.

Conventional Brick Chimney With Liner

NOTE:
All brick chimney constructions must comply with current building regulations and BS 5410: Part 1. Insulated factory made chimneys should comply with BS 4543.

A. Below a gutter or sanitary pipework.
B. Horizontal from opening, airbrick, window etc.
C. Above ground or balcony level.
D. Below eaves or balcony
E. From an internal or external corner.
F. From a terminal facing the terminal.
G. From a surface facing the terminal.
H. Vertical from terminals on the same wall.
I. Horizontal from terminals on the same wall.

J.Below an opening, airbrick, window etc.
K. From vertical sanitary pipework.
L. Vertical flue from wall.

Information supplied by Book three Nov. 1997
See note at foot of page

Notes: 1. The terminal should be positioned to avoid combustion products entering the building or accumulating in stagnant pockets around buildings.
2. The terminal must be protected by a guard if it is less than 2 metres above ground level or in a position where any person has access to it (i.e. a balcony).
3. A heat protection shield should be fitted if the terminal is less than 850 mm from a plastic or painted gutter or less than 450 mm from painted eaves.

## Building Regulations

England \& Wales 1991 Scotland 1990 Balanced* Low level*
Northern Ireland 1994
Republic of Ireland 1997
Firebird recommends
$\left|\begin{array}{c|c}A & B \\ - & 600 \\ 600 & - \\ 1000 & - \\ - & 600 \\ - & 600 \\ 600 & 600\end{array}\right|$

| $C$ | $D$ | $E$ | $F$ | $G$ | $H$ | $I$ | $J$ | $K$ | $L$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| - | - | 600 | - | - | - | - | 600 | - | - |
| 600 | 600 | 600 | 600 | 600 | 1500 | 600 | 600 | 600 | - |
| 600 | 1000 | 600 | 600 | 600 | 1500 | 600 | 600 | 1000 | - |
| - | - | 600 | - | - | - | - | 600 | - | - |
| - | - | 600 | - | - | - | - | 600 | - | - |
| 600 | 600 | 1000 | 1500 | 1500 | 1500 | 1000 | 600 | 600 | 1000 | (Minimum)

*Where the terminal is within 1 metre of any plastic material, such material should be protected from the effects of combustion products of fuel. There are additional general requirements in most Regulations and Standards that the flue must be positioned so that it does not cause a nuisance and permits the dispersal of combustion products.
NOTE: The Buildings Regulations clearances shown above are minimum allowed. To take account of prevailing site conditions it is advisable wherever necessary to follow the manufacturers preferred recommendation. If in doubt contact manufacturer for advice.

Always check for any Building Regulations amendments which may have been issued after the publication of this manual
FilFEBIRD


## 4-E Ventilation and Combustion Air

## 1. Conventional Flue Boilers

An adequate supply of combustion and ventilation air is essential for efficient and safe boiler operation and the openings for this should be positioned to cause least possible draught, with no possibility of being accidentally blocked.
Please note: The British Standard Code of Practice for Oil Firing BS5410:
Part 1, requires a permanent air inlet opening of $550 \mathrm{~mm}^{2}$ per kW (above 5 kW )
of boiler rated output. (Note: $1 \mathrm{~kW}=3412 \mathrm{Btu} / \mathrm{h}$ ).
Also, when the boiler is installed in a compartment or confined space, ventilation openings are required to ventilate and to avoid overheating in the boiler area.

## Combustion \& Ventilation air supply for conventional

 open flue boilers

FULL TEXT of both BS 5410 Part 1: 1997 and appropriate Building Regulations for each country should be obtained and fully applied

## N.B. Please Carefully Note:

A. For boiler installations in domestic garages in Scotland, Part F of Building Regulations permits only Room Sealed appliances to be used (Ref. OFTEC Bk. Three May 1999 page 1 (18).
B. Technical annex T1/127 to OFTEC Book Three, May 1999 page 2
(19) Para. 1, 2 states " In Scotland and the Republic of Ireland only Room Sealed Balanced Flue Appliances can be used in that location " (i.e. domestic garages).

## Definitions

Combustion Air is air required directly by boiler oil burner for combustion process.
Ventilation Air is air required in room for ventilation, cooling, etc. and to promote a healthy living environment.
Firebird

## 4 E

## 2. Balanced Flue Boilers

The Firebird Combi boiler may be set for Room-sealed balanced flue operation and then does not draw combustion air from inside the room.
It is drawn from outside direct to burner by airpipe supplied with boiler. Flue gases are expelled in the same way. However, if the boiler is installed in a compartment or small room, some ventilation air is necessary to maintain acceptable temperature in boiler area

## Balanced flue boiler in room (eg. kitchen) does not require individual ventilation.



## 4-F Domestic Heating \& Hot Water Systems

HVCA Codes of Practice and BS 5449: Part 1 "Forced Circulation Hot Water Systems" should be adhered to when installing the boiler. Refer also to Regulations and Standards listed on page 13.

## Electrical Supply

The boiler controls require 230 V 1 phase 50 Hz electric supply with a 5 amp fuse.
THIS APPLIANCE MUST BE EARTHED.
A qualified electrician must carry out all electric wiring in accordance with current I.E.E Regulations and any local regulations which may apply.

The mains electrical supply must be taken from a double pole isolating switch with a 5 amp fuse, positioned somewhere close to the boiler. Heat resisting cable must be used which can be routed into the boiler through the access provided on either side of the base.
Ancillary controls are provided for with terminal connections
in the control panel.

The boiler burner is factory set to use 28 -second kerosene. However, Gas oil 35 -second can be used with a conventional flue installation if a PRE-HEATER is also fitted. Note: Gas Oil 35 sec may not be used with a balanced flue installation.
If boiler location allows use of 35 sec .Gas Oil, pump pressure should be increased and air settings readjusted as necessary. This adjustment should be carried out by qualified persons only.

## 5-A Oil Storage Tank Siting

Consult OFTEC Manual
It is very unlikely that a fire should start from a domestic oil tank, however it does need to be protected from a fire which may originate in a building nearby. For this reason, the tank should be located at least 1.8 metres from any building and no closer than 760 mm from any boundary. If it must be closer than 1.8 metres, the building wall should not have any openings other than ventilation openings. In addition, the wall should have a half hour resistance to an internal fire and extend 1.8 metres from any part of the tank.
A non-combustible radiation barrier is an alternative but this must meet the requirements of BS 5410 Part 1: 1994, "clause 28 " Section 6.4 .
Steel tanks must be mounted on brick or block piers with a waterproof membrane between the piers and tank.
Polyethylene tanks do not need pier supports and may be mounted on any flat surface which can support the weight of the tank and its contents. They also do not corrode and never require painting.

## 5-B Flexible Oil Pipe(s)

A flexible burner oil hose is supplied with the boiler.
Please note: A filter must not be fitted inside the boiler and all joints in the oil line must be oil-tight. Soldered joints are not permissible. Before connecting to the boiler always flush the complete oil supply line and ensure that oil supply is completely clean and free of any dirt or foreign matter.

## 5-C Single Pipe System

Where installations have the bottom of the tank above the oil burner, a single pipe system may be used. The oil burner should then be set for single pipe operation- See also manufacturers oil burner manual


## 5-D Two Pipe Systems

Where installations have the bottom of the tank below the oil burner pump a two pipe system is required. Ensure that valves and filters are not fitted in the return line as this must be unobstructed at all times.

The oil burner pump should be set for two pipe operation as detailed in accompanying oil burner manufacturers manual refer also to page six of this manual - section $2 \mathrm{E}+\mathrm{F}$


## 5-E Tigerloop Single Pipe Systems

IMPORTANT: The Tigerloop should not be fitted inside the dwelling - See drawing below and OFTEC manual book 3 page 2(10)

Where installations normally require a two pipe system but have long or impractical return line runs, a 'Tigerloop' De-aerator can be used which removes air from a single - pipe - lift oil feed. Higher lift heights can be achieved than are possible with conventional two pipe systems.

The oil burner pump should be set for two pipe operation. Individual Tigerloop instructions must be implicitly followed.


## 6-A Important Notice

Because of the improved efficiencies of boilers under E.U. Efficiency requirements and OFT A100 Standard, it is necessary to pay extra special attention to flues and chimneys. The improved efficiency figures achieved by modern oil boilers are attained by using more of the heat (higher temperatures) heretofore allowed into flues and chimneys. This previously wasted heat helped to keep bad and poorly operating and often uninsulated flues and chimneys from condensing and causing problems. Please be fully aware of this when replacing an existing boiler. An old and poorly operating flue may need to be replaced to take full advantage of improved efficiencies and to avoid flue gases condensing and appearing as white water vapour (pluming) at flue (chimney) outlet.
New flues and chimneys should be properly insulated and constructed to prevent condensation and draughting problems. Every individual concerned with any aspect of installation should be aware of the foregoing and should have full knowledge of and work to European, National and Local Govt.

Standards and Building and Installation Regulations.
These manufactures instructions must not in any way be mis-interpreted as over-riding the above or any statutory regulations. It is absolutely essential that the boiler is properly installed so that NO FLUE GASES can enter the building at any time. Flue pipes should be safely sealed into the wall to prevent flue gases re-entering room or building. Refer also to page 15.

## PREPARING BOILER FOR CONVENTIONAL CHIMNEY/FLUE OPERATION

Before installing Combi boiler in the above mode please ensure:
A. That chimney flue is cleaned, draughting adequately, lined if necessary and not subject to downdraughts. It is emphasised that boiler and flue should be connected properly in a manner which will not allow flue gases to enter room or building at any time from any part of the installation.
B. That adequate unrestricted air for combustion and ventilation is provided to room in which boiler is situated - see diagram pg. $17 \& 18$.


## 6-B Conventional Flue Systems

## CONVENTIONAL FLUE OPERATION

AIR-LIDS No. 41
IN OPEN POSITION

AIR IN

THIS IS NOT
AIR-LID POSITION
FOR BALANCED
FLUE ROOM
SEALED OPERATION

NOTE:
In conventional flue mode this blanking plate is fitted


## Conventional Flue System

Check position of air entry lids ( 2 No.) item No. 41 see diagram above. MAKE CERTAIN that both these lids are in the OPEN position to receive combustion air from boiler room. Use blanking plate No. 39 and gasket No.39A to close off air pipe entry. Make sure that blanking plate No. 40 and gasket No.40A is fitted in position shown. Remove blanking plate No.26A from top white panel, shown in diagram on pg.23, remove flue-outlet steel cover No. 27 and gasket No.28, shown in diagram on pg. 43, fit and seal vertical flue pipe in place.
Vertical flue trim plate No.26B should be positioned before moving boiler into final position.

ENSURE UNRESTRICTED AIR-SUPPLY TO BOILER ROOM. No further adjustments are required for adequate combustion-air supply. Check burner operation when installation is completed, use burner Combustion Analyser to ensure correct performance.
Consult separate burner manual supplied with boiler.

## 6-C Balanced Flue Systems

Preparing Combi Boiler for Room Sealed Operation
IMPORTANT: THE INSTALLER MUST EXAMINE THIS ILLUSTRATION

## CAREFULLY BEFORE PROCEEDING WITH INSTALLATION

## ROOM SEALED BALANCED

 FLUE OPERATIONAIR-ENTRY LIDS No. 41 CLOSED

THIS IS NOT AIR-LID POSITION FOR CONVENTIONAL FLUE OPERATION

For clarity, flue pipe spigot assembly No. 34 not shown see detail on pg. 43


The balanced flue option provides much greater flexibility in siting the boiler than a conventional flue. All that is required is a suitable outside wall to fit the horizontal low level balanced flue. Refer to flue siting section 4D, page 16 .
Having cut a hole large enough to accommodate the air inlet and flue outlet pipes - see diagram on page 3 for measurements - in the external wall - it is good practice to assemble the flue to the boiler, with the boiler away from the wall. Joints should be sealed by following the instructions illustrated below. The boiler with the flue and air pipe assembly can be carefully positioned and pushed through the wall.
When this is done, seal around both the inner and outer wall skins with mortar or a mastic compound otherwise exited flue gases may re-enter building.

## Balanced Flue Assembly



It is recommended that commissioning is carried out by a competent and qualified service engineer.

It should be noted that it is the responsibility of the installer to ensure that the boiler is properly commissioned. Failure to do so may invalidate the boiler guarantee and any extended warranty.

## 7-A Procedures

1. Oil Tank

The installation of the oil tank and supply line should comply with the instructions shown earlier in this manual. Consult OFTEC Manual - Book No. 3, Section 2.

If a single supply line is used ensure that the bottom of the tank is above the burner. A two pipe system should be used where the level of the oil in the tank may fall below the level of the oil burner pump.

Check and ensure correct grade fuel oil has been supplied.

## 2. The Burner

A Tigerloop single pipe system may also be used in low-level tank installations. See page 20 Section 5. Please flush out oil pipe by drawing off some oil before connecting fuel pipe to burner - otherwise there is a danger
of grit and dirt being forced into the burner pump, resulting in pump blockage, damage and 'lock-out'

## 3. The Boiler

A. Switch off the power supply, ensure that the boiler is full of water and that all valves are open.
B. Check that boiler baffles are correctly positioned.
C. Check the oil supply by disconnecting the oil supply hose at the burner and running off a quantity to ensure it is free from air. then bleed air from burner pump. Refer to section 2 Item-E, page 7, sketch C.
D. If fitted, check that the time switch is 'ON' and that both room and boiler thermostat are calling for heat.
E. Reconnect electrical supply and the boiler should start. If the burner lock-out activates, this suggests air in the pump. Wait a minute or so and try again. If lock-out occurs again, air must be bled from the pump pressure gauge connection point once more.
F. View the burner flame through the sight glass - it should be bright cream/yellow without any sign of smoke.
G. Run the boiler for about fifteen minutes then take a $\mathrm{CO}_{2}$ reading and adjust as necessary.

## 7-B Handing Over

A thorough check of the system should be made, then the householder should receive a clear and concise demonstration of the boiler operation and any system controls.
This manual and burner manufacturers manual plus any other instructions should be handed over to the user, the guarantee card should be completed and posted, and the user advised about the importance of annual servicing.

Note: It is strongly recommended that servicing is carried out by a competently qualified engineer.

## 8-A Recommended Service Intervals

| 28 second oil | Once annually |
| :--- | :--- |
| 35 second oil | Once annually (Must be fitted with a pre-heater kit) |

Ensure that 35 secs fuel oil is only used where allowed by regulations, burner should then be re-set for this fuel. Before carrying out a service it is recommended that the following
is checked:
A). Smoke
B). $\mathrm{CO}_{2}$
C). The flue gas temperature
D). Oil pressure

At the same time check for oil and combustion leaks. Advance to service ONLY after ensuring that both electric and oil supply to boiler is disconnected.

## 8-B The Oil Tank

Draw off any accumulated water and sludge from the tank by opening the drain cock. Turn off the oil supply and remove the filter bowl, then wash the element clean with kerosene.

## 8-C The Boiler

Remove combustion access door for access to baffles and to clean heat exchanger.

Check insulation sealing and its silver foil lining in combustion access door replacing when necessary. When refitting this door be carful not to damage the foil and insulation by over tightening.

## 8-D The Burner

Check performance of oil-nozzle and replace as necessary.
Ensure correct specification replacement nozzle is used.
Check all oil filters and replace as necessary.
Remove burner and clean blast tube and ensure that airways are clear.
Ensure electrodes are clean, dry, not broken and are set as per burner specifications.

Clean fan and photocell.
Once again check flexible oil lines and connections for damage or leaks, replace as necessary.

Combustion Check
Carry out combustion analysis and ensure that boiler is performing to specification outlined in manual. Flue conditions may cause deviation from these figures.

Always keep careful record of flue gas analysis results including any verbal and written advice to customer (house holder). Always check carefully for restricted or blocked flue. If possible record CO levels and advise customer of need to keep boiler room well ventilated.

## IMPORTANT

Before making any electrical checks, turn OFF mains supply to boiler. Ensure all exposed electrical connections are covered before re-firing.

| PROBLEM | POSSIBLE CAUSE | ACTION |
| :---: | :---: | :---: |
| BURNER WILLNOT START |  |  |
|  | Control box lock-out RED light ON. | Press reset button on front of burner N.B. TRY TWICE ONLY. |
|  | Fuse blown. | Fit new 5amp fuse, if it blows again, check for short circuit in wiring. |
|  | Motor or pump seized. | Check for rotation and replace as necessary. |
|  |  | Check for live supply continuity up to burner. |
|  |  | If live supply confirmed, change control box. |
|  | Limit-stat tripped. | Press Limit Stat re-set button and check function of boiler Control thermostat. |
|  | Boiler thermostat or other system controls satisfied. | Ensure all controls are calling for heat. |
|  | Electrodes incorrectly set | Reset gap and position electrodes as shown in burner diagram. |
|  | Nozzle blocked or faulty | Replace nozzle with one of same specification. |
| BURNER STARTS BUT FLAME IS INTERMITTENT | Air trapped in pump. | Bleed off air through pressure gauge tapping. |
|  | No oil supply. | Check that flex oil line at burner is not kinked thereby restricting oil flow. |
|  | Electrode insulator cracked. | Check and replace if insulator cracked or crazed. |
|  | Solenoid valve faulty. | Check coil for continuity and replace if faulty. |
|  | Photo-cell not seeing flame. | Clean photo-cell and make sure it is fully plugged in. |
|  | Low oil pressure. | Check pump pressure and adjust to correct setting. |
|  | Faulty Ignition transformer and H.T. contacts. | Check for spark and condition of H.T. contacts. Replace if necessary. |

FLAME ESTAB- Oil filter partially blocked. Wash filter clean with kerosene. LISHED BUT BURNER LOCKS OUT AFTER A FEW SECONDS

Oil contaminated with Run off oil at burner until free of water.

Oil pressure low. Check pump pressure and adjust to correct setting.

Photo-cell fault. Clean photo-cell and ensure it is fully plugged in. Replace if faulty.
POOR FLAME

CUT-OFF $\quad$\begin{tabular}{lll}
Dirt in solenoid valve. \& Clean or replace valve. <br>

\& \begin{tabular}{l}
Oil contaminated with <br>
water.

 \& 

Run off oil at burner until free of <br>
water and drain condensate from tank.
\end{tabular} <br>

\& \begin{tabular}{l}
Air in pump or at back of <br>
nozzle.

 \& 

Bleed pump through pressure gauge <br>
port, also check for leaks in oil sup- <br>
ply line if 2 pipe system.
\end{tabular} <br>

\& | Pump shut-off piston |
| :--- |
| sticking. | \& Replace pump.

\end{tabular}

| MORNING | Low voltage. | Check with local electricity board. |
| :--- | :--- | :--- |
| START LOCK | Combustion settings <br> incorrect. | Check combustion under normal <br> running conditions and compare <br> readings with those given under 2C <br> $\&-2 E \& F$ |
|  | Oil level in tank falling <br> below burner. | Raise tank or fit a 2-pipe system. |

## Combi Oil Boiler

## PART 2

## Sealed System and

## Domestic Hot Water

 <
## DOMESTIC HEATING AND HOT WATER

## Sealed Heating Circuit

The system must comply with BS 7074 Part 1 and BS 5449 Part 1 with a maximum water temperature of 86 C .


* A manual reset overheat limit thermostat is located on the electrical control panel and is accessed by pulling forward and removing front door panel. If a boiler overheat condition arises the burner will stop and remain inoperative until this thermostat reset button is depressed. Limit-stat for D H W tank is situated at rear of control panel with its reset button underneath. See diagram above.
Panel switch marked 'TIMER' above is only used if alternative timer is fitted

* A pressure relief valve to BS 6759 operating at $3 \mathrm{bar}\left(45 \mathrm{lb} / \mathrm{in}^{2}\right)$ is fitted. A discharge pipe of 15 mm diameter is also fitted to the discharge connection on the pressure relief valve. During installation an extension pipe should be fitted to this, leading, to outside the building. The pipe should be as short as possible and should have a tundish fitted in a protected position within the building. Alternatively, if acceptable, it may discharge within building. In this case the discharge pipe outlet end, should terminate within 100 mm above inside floor level, and be in a visible and accessible position. No tundish is necessary in this position and householder should be advised that this discharge end should always remain open. In every case it should be directed downwards away from any electrical components or where it could cause a hazard to the user/occupier. See diagram above.

Note:- Water must not discharge above an entrance, window or where public have access. The installer must be aware that the discharge may be boiling water.

* A drain cock must be fitted at the lowest points in the system to enable draining as necessary. A drain cock is already fitted at the bottom of the boiler heat store to enable draining of boiler and tank unit only. All pipes connected to boiler should have shut off valves fitted to facilitate this.
* A Pressure gauge, having range 0 to 6 bar is fitted to boiler control panel. This indicates water pressure in boiler and system at time of reading. Pressure when cold should be 0.5 bar minimum to 1.5 bar maximum. This is known as Initial System Design Pressure ( $\mathrm{P}_{\mathrm{i}}$ ).
A manually adjustable red pointer is also fitted on the protective glass of pressure gauge. This has a screwdriver slot. When system is cold and filled to Initial Fill Pressure $P_{i}$ this pointer should be rotated to read exactly as black pointer on dial. This should not be subsequently altered. If system pressure, as indicated on black pointer on dial, falls below that indicated by red pointer when system and boiler are cold this means that Initial System Fill Pressure has dropped. Refill system until indicated pressure rises to the same as red pointer indicates - in this case 0.7 bar, as shown on accompanying pressure gauge sketch. Sketch also shows black pointer indicating maximum final system design pressure ( $P_{f}$ ).



## N.B. Initial System Design Pressure (measured in bar) equals static head of system (measured in bar) plus 0.3.

* A 10 litre expansion vessel is fitted to boiler, precharged with air or nitrogen to 0.5 bar which allows a system static head of 5 metres. If the static head is greater than this then the air charge in the vessel must be increased to balance the higher static head. The air charge should not exceed a pressure of 1.5 bar.
The Firebird Combi 90 Boiler with its built in Expansion Vessel having an initial air charge pressure of 0.5 bar is capable of accommodating the expansion of a heating system with a total water content of about 125 litres. If total water content of system is greater than this or if air charge pressure has to be greater because of higher static head then an additional vessel will be required to be fitted to the return pipe as close as is practicable to the boiler. There should be no valves or restrictions between vessel and boiler.
If static head is altered then it is also necessary to alter air charge pressure to equal static head ( +0.3 Bar ). This is necessary in order to keep system water from entering expansion vessel until system is being heated and thus allow its maximum acceptance volume $(\mathrm{V}$ ) to be used only to accommodate the expansion of system water during boiler operation.
Remember that air charge pressure must be equal in both vessels (attached to the same system). In the above example this is 0.5 bar. Air charge pressure is the air pressure in expansion vessel before system is filled. It is measured with a tyre gauge attached to Schrader valve on the vessel.
N.B. N.B.
With heating system up to full working temperature, if the final system design pressure $\left(\mathrm{P}_{\mathrm{f}}\right)$ reads more than 2.6 bar, as indicated on control panel pressure gauge, then it is likely that:
(a) Total system water content is greater than that calculated and if additional expansion vessel has been fitted it should be replaced with a larger unit
OR if integral boiler expansion vessel only is used then an additional expansion vessel is required.
(b) Static head may be higher than calculated. In this case it is necessary to re-measure static head and revise expansion vessel air charge pressure.
(C) Expansion vessel incorrect size or air charge pressure incorrect.
Refer to BS 7074 Part 1 and BS 5449 for further information.


## DOMESTIC HEATING AND HOT WATER

## EXPANSION VESSEL AND SYSTEM REQUIREMENTS

Safety Valve Setting
Initial System Pressure
Total Water Content of System
Litres
25
50
75
100
125
150
175
200
225
250

| 3 bar |  |  |
| :--- | :---: | ---: |
| 0.5 bar | 1.0 bar | 1.5 bar |
| TOTAL VESSEL VOLUME ** |  |  |
|  |  |  |
| Litres | Litres | Litres |
| 2.1 | 2.7 | 3.9 |
| 4.2 | 5.4 | 7.8 |
| 6.3 | 8.2 | 11.7 |
| 8.3 | 10.9 | 15.6 |
| 10.4 | 13.6 | 19.5 |
| 12.5 | $->[16.3]<-$ | 23.4 |
| 14.7 | 19.1 | 27.2 |
| 16.7 | 21.8 | 31.2 |
| 18.7 | 24.5 | 35.1 |
| 20.8 | 27.2 | 39.0 |

## FOR FURTHER INFORMATION CONSULT APPROPRIATE TRAINING MANUALS AND BS 7074 PART 1, BS 5449, ETC

*     * When calculating size of any additional expansion vessel required, remember to deduct the boiler expansion vessel volume of 10 litres from the calculated total system vessel volume required, as given in above table.

EXAMPLE: using above table

If $\qquad$ .Total water content of system

- 150 litres

And Initial system pressure required is

- $\quad 1.0 \mathrm{bar}$

Then $\qquad$ .Vessel volume required [from above table] 16.3 litres

But .Vessel supplied with boiler

- $\quad 10.0$ litres

Therefore ....Additional vessel required

- 6.3 litres (minimum) (For this system of 150 litres - total water volume)
..Nearest available stock size for additional vessel required, at 1 bar initial system pressure (taken from above table) is 8 Litres.

It is emphasised that the installer should be fully acquainted with sealed system installation and operation, calculation of total system water volume, determining of initial system pressure required and calculation of any additional expansion vessel volume required.

NB .. Ensue that all expansion vessels in the same system are set at EQUAL air charge pressures.

## DOMESTIC HEATING AND HOT WATER

## Domestic Hot Water Circuits

The final 600 mm mains water supply should be of copper tube to BS 2871 Part 1. Ensure that any capillary fittings used are of lead free solder variety. For user comfort the mains pressure at taps should be between I and 5 bar. If it exceeds this it is advisable to fit a pressure reducing valve adjusted to reduce pressure to an acceptable level within above range. To ensure user comfort and satisfaction it may be advisable to discuss foregoing with householder. Where long hot water supply-pipe runs are used these should be insulated to prevent rapid cooling of residual hot water after draw off is completed.

If the boiler is fitted in a hard water area check that hardness does not exceed 200 p.p.m. by testing with a standard test strip. Immerse test strip in flowing tap water for one second. Shake off excess water. Check strip after approximately fifteen seconds. If three or more zones have changed colour the water hardness is over 200 p.p.m. (Read instructions on test strip package). Fitting of an in line scale inhibitor is then necessary.

Failure to check water hardness and fit appropriate water softening equipment will result in scale build up and consequent reduction in water heating performance. Check with local Water Authority if in doubt.

Hot and Cold taps, mixing valves and fittings must be suitable for operating at mains pressure up to 10 bar Bidets with the supply of hot and cold mains water are permitted if they are of the over-rim flushing type and have shrouded outlets which enable them to have temporary hand held spray attached. Showers of loose headed or flexible type must be fixed so that the head cannot fall closer than 25 mm above the top edge of the bath to prevent it immersing into the bath water. Alternatively the shower should have an anti-syphoning device incorporated at the point of the flexible connections.

## Water Flow Regulation

The flow rate of water from individual taps may be affected by any of the following:-

1. Number of taps in use at one time
2. Cold mains pressure
3. Diameter and length of pipework in the domestic water circuits within the dwelling.
4. Excessive flow from $3 / 4^{\prime \prime}$ bath taps in a house system converted to mains water supply.

It is recommended:-
A. To ensure that the mains water connection to the appliance is the first connection from the mains on entering the dwelling.
B. Where flow starvation is encountered that flow restrictors or balancing valves are fitted at supply outlets. See leaflet included with this manual.

* The boiler has circulating pumps fitted therefore no other is normally required. They are factory set at maximum output. This setting should not be altered as production of domestic hot water may be adversely affected.


# SYSTEM FILLING, TESTING AND MAKE-UP 

## Introduction

Mains cold water is supplied through the boiler pipework to two separate circuits operating at different pressures.

## Circuit One

This is the Radiator Heating System including boiler and primary tank which is filled from mains supply via flex filling loop (Page 45) within boiler to a pressure determined from system static head, expansion vessel size and system water volume. This flexible filling loop should be disconnected when boiler and system are filled and checked, See diagrams Page 36.

## Circuit Two

This is the domestic cold water supply through the boiler plate heat exchanger via domestic hot water pipework direct to hot taps. This works at full mains pressure or if this is excessive at a reduced pressure controlled by a mains pressure reducing valve to a pressure acceptable to householder and satisfactory for the correct operation of Combi Boiler System. This mains pressure reducing valve is not supplied with boiler, but will be available from a local supply merchant.

## Boiler Operation and Control

The boiler control panel with all necessary switches and thermostats is fitted behind front door panel and may be accessed by removing this panel. Domestic hot water production cycle commences once boiler is switched on. If boiler and system are cold allow 20-30 minutes for domestic hot water heat store to reach working temperature. Central heating is controlled by positioning the appropriate switch to ' CH ' and setting the time switch - also located on this panel. The boiler control system always gives priority to domestic hot water production by automatically overriding the central heating mode as necessary. The interruption to central heating lasts only as long as the demand for hot water continues. This has no significant effect on the heating circuit. Once hot water demand has ceased the boiler will automatically return to central heating mode if there is a demand. When hot water only is required turn central heating switch to 'off'.


If alternative time switch is used then refer to separate time switch instructions By request combi boilers are available with built-in timers.

## Domestic Hot Water Operation

Hot water is available on demand by turning on a hot tap. This activates the flow switch which powers the domestic hot water pump ensuring that all boiler hot water is diverted to the domestic heat exchanger which heats the incoming mains water to give instant mains pressure hot water.

Hot water is then mixed with mains cold water by a thermostatic mixing valve set to ensure that it does not exceed $65^{\circ} \mathrm{C}$. This is shown in accompanying diagrams - Item No. 6 .

The burner may continue to run after hot water draw off has ceased - to ensure the pre-set temperature is restored in the heat store. This may also occur at any time if the control system senses that there is a need to replenish the heat store, i.e. if there has been natural temperature drop in heat store during long periods of low demand for domestic hot water.


## SYSTEM FILLING, TESTING AND MAKE-UP

System filling should take place slowly and can be done by either of the following methods:-

## Manual Filling

The Firebird Combi 90 comes with this system built into the appliance. It consists of a flexible hose connection with a butterfly shut off valve at each end and a double check valve assembly at boiler end. To conform to requirements of BS 7074 Part I and local water Authority Bye Laws, the flexible hose should be disconnected at one end when filling has been completed and checked.
Two end caps are supplied and should be fitted to disconnected ends as a safety precaution against inadvertent opening of ball valves.

Pressure gauge on Control Panel should be checked occasionally when system is cold.
Refill to initial fill pressure if necessary. Should this be a frequent occurrence,
 complete system should be checked for leaks.

## Automatic Filling

Automatic System filling may be made with a feed and make-up cistern connected through a double check valve and stop valve assembly to the return side of the heating system as close to the boiler as is practicable. This cistern should be located above the heating systems highest point to give a minimum static head of 300 mm between it (highest point) and cistern. The manual filling system fitted to boiler should then be disconnected and connection points blanked off.

This system has the advantage of automatic water make-up in the event of system pressure loss due to air elimination and minor leaks. In any case control panel pressure gauge should be occasionally checked. Remember also to check air fill pressure of Expansion Vessel when system is cold using standard tyre gauge connected to Schrader air valve on vessel.


NOTE: There shall be no direct connection to the mains, even with the use of a non-return valve without the permission of Local Water Authority.

* It is recommended that an inhibitor be added at the time of final fill to protect the System from corrosion. Ensure that this is carried out in accordance with inhibitor manufacturers instructions. Installer should ensure that inhibitor used is suitable and that it will have no adverse effect on Expansion Vessels diaphragms or any other part or component of the system.


## SYSTEM FILLING, TESTING AND COMMISSIONING

* Before proceeding to filling, ensure that electricity supply is switched off at mains to avoid any possibility of time switch operating and passing power to appliance prior to filling.


## Filling and Testing

Check that all connections, especially compression joints, are fully tightened. Re-check and ensure that pressure vessel air charge is correct, then fill system with water via filling system used. Turn off water supply before system pressure reaches safety valve operation point of 3 bar. (Say 2 to 2.5 bar). Vent system via all manual air vents including circulating pumps, boiler, radiators, system high points. etc. Check that dust caps are loosened on auto air vents, keep constant check on system pressure gauge (fitted to control panel). If pressure has dropped readmit water to above pressure. Ensure all appropriate boiler and system valves are open.

With water supply turned off, thoroughly flush out boiler and system to remove all foreign matter before allowing boiler and pumps to operate. If in doubt drain system and repeat above procedure. At this stage flushing-out water should be clean and clear of all foreign matter.

Refill the system and again vent at all points as described above. Examine the complete system for water leaks having pressurised it to 1.5-2.5 bar. Correct any leaks, then check operation of safety valve by admitting further water until this valve operates. This should occur when system pressure rises to between 2.7 and 3.3 bar. When satisfied with valve operation, and with mains water still turned off, draw off sufficient water until initial system design fill pressure ( $\mathrm{P}_{\mathrm{j}}$ ). (cold fill) is established ( $0.5-1.5 \mathrm{bar}$ - as calculated for system). The red pointer B on pressure gauge should then be set at this initial system design pressure $\left(P_{j}\right)$, i.e. system static head +0.3

Remember that initial cold fill pressure can only be checked when system water has properly cooled down. Check that final operating pressure $\left(\mathrm{P}_{\mathrm{f}}\right)$ is under 2.5 bar with all radiators turned on and up to highest working temperature. Should system operating pressure exceed this, check:

1. That initial cold fill pressure is correct and, if additional expansion vessel is fitted, that pressure is equal in each vessel,
2. That expansion vessels are sized correctly.

Special attention should be given to existing heating systems where Firebird Combi boiler has replaced an existing unit. Extra effort should be made to ensure that all original pipe work and radiators are repeatedly flushed. If possible use a proprietary cleansing agent suitable for system as loosened scale and foreign matter can
seriously reduce domestic hot water performance and pump efficiency.

Use corrosion inhibitor of suitable type.

## Commissioning Record

Date: $\qquad$

Commissioning Engineer:-

Name: $\qquad$ Tel. No: $\qquad$
Address: $\qquad$

Boiler:-
Type
Output: $\qquad$
Fuel Used: Kerosene ( 28 sec or Gas oil ( 35 sec )
Burner:-

Nozzle size: $\qquad$ Nozzle Type: $\qquad$
Pump Pressure: $\qquad$ Air Setting: $\qquad$
Flue Gas $\% \mathrm{CO}_{2}$ : $\qquad$ Net Flue gas temp: $\qquad$
Smoke No: $\qquad$
Sealed system design pressure (cold): $\qquad$
Sealed system final operating pressure $\left(\mathrm{P}_{\mathrm{f}}\right)$ : $\qquad$

Commissioning Engineer Signature: $\qquad$

Notes \& Comments

## Service Report

NB All Information recorded hereunder should also be included in Engineers own filed service reports. It is recommended that the boiler be serviced, at least once a year, and the details recorded below. Combi Boilers may need more frequent service. Engineer should advise householder.

| Date | \% $\mathrm{CO}_{2}$ | Net Flue gas temp | Smoke No. | Nozzle | Service Engineer/Tel. No. Signature \& Comments |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Type $\qquad$ <br> Size $\qquad$ <br> Angle $\qquad$ <br> Pressure $\qquad$ | Signature:.................................. |
|  |  |  |  | Type $\qquad$ <br> Size $\qquad$ <br> Angle $\qquad$ <br> Pressure $\qquad$ |  |
|  |  |  |  | Type $\qquad$ <br> Size $\qquad$ <br> Angle $\qquad$ <br> Pressure $\qquad$ |  |
|  |  |  |  | Type $\qquad$ <br> Size $\qquad$ <br> Angle $\qquad$ <br> Pressure $\qquad$ | Signature: |
|  |  |  |  | Type $\qquad$ <br> Size $\qquad$ <br> Angle $\qquad$ <br> Pressure $\qquad$ | Signature: |
|  |  |  |  | Type $\qquad$ <br> Size $\qquad$ <br> Angle $\qquad$ <br> Pressure $\qquad$ | Signature: |
|  |  |  |  | Type $\qquad$ <br> Size $\qquad$ <br> Angle $\qquad$ <br> Pressure $\qquad$ | Signature: |
|  |  |  |  | Type <br> Size $\qquad$ <br> Angle $\qquad$ <br> Pressure $\qquad$ | Signature: |



TYPICAL CONVENTIONAL BOILER SYSTEM

40

10-A Burner Parts Illustration
Riello 40 GXB Burner

$-$

10-B Riello Burner Parts

| No. | Code Spare Parts | Description |
| ---: | :---: | :--- |
| 1 | 3005708 | Fan |
| 2 | 3005798 | Capacitor $4 \mu \mathrm{~F}$ |
| 3 | 3007355 | Motor $240 \mathrm{~V}-50 \mathrm{~Hz}$ |
| 4 | 3006934 | Flexible oil line |
| 5 | 3007077 | Seal |
| 6 | 3007450 | Pump |
| 7 | 3002279 | Coil |
| 8 | 3006553 | Shell |
| 9 | 3007028 | O-Ring |
| 10 | 3007162 | O-Ring |
| 11 | 3005719 | Filter |
| 12 | 3006925 | Valve |
| 13 | 3007028 | O-Ring |
| 14 | 3007156 | O-Ring |
| 15 | 3000439 | Pump seal |
| 16 | 3000443 | Joint |
| 17 | 3005723 | Tube |
| 18 | 3001156 | Control box 530 SE |
| 19 | 3002278 | Control box base |
| 20 | 3006554 | Cover |
| 21 | 3002280 | Photoresistance |
| 22 | 3005721 | Electrode assembly |
| 23 | 3006001 | Cup-shaped head |
| 24 | 3005786 | Flange |
| 25 | 3006552 | Electrode bracket |
| 26 | 3005724 | Nozzle holder |
| 27 | 3005760 | Collar |
| 28 | 3007207 | Air intake |
| 29 | 3007204 | Air damper |
| 30 | 3009046 | Connector |
| 31 | 3007202 | Regulator |
| 32 | 3007203 | Plate |
|  |  |  |



## Firebird Oylympic Combi

## 10-D Parts Description

| Item | Part Description | Part Number |
| :---: | :---: | :---: |
| 1 | Combi front door panel | C9901 |
| 2 | Insulation for front door panel | C9902 |
| 3 | Burner | OY 5813 D |
| 3a | Burner box cover | OY 5814 D |
| 3b | Toggle clips | OY 5815 X |
| 4 | Combustion chamber steel door | OY 5818 D |
| 4a | Combustion chamber door Insulation | OY 5819 D |
| 4b | Retaining nuts for combustion chamber door | OY 5820 D |
| 4 c | Insulated steel cover | OY 5821 D |
| 4d | Insulation for 4c | OY 5822 D |
| 6 | Combi control panel | C 9999 |
| 7 | Mains switch | OY 5826 D |
| 7a | Timer switch - If fitted | C 9903 |
| 7b | Central heating switch | C 9904 |
| 8 | Control thermostat with knob + bezel | C 9905 |
| 9 | Time switch (Timer with internal switch) | C 9906 |
| 10 | High limit thermostat | OY 5831 D |
| 11 | Plug for analyser probe access | OY 5832 D |
| 12 | Pressure gauge | C 9907 |
| 13 | White panel L.H. side | C 9908 |
| 13a | Galvanised retaining channel for 13 | C 9909 |
| 14 | White panel R.H. side | C 9910 |
| 16 | Baffles | OY 5838 (9) |
| 17 | Sight glass for flame inspection | OY 5839 D |
| 18 | Bright steel holder for sight glass | OY 5840 D |
| 19 | Soft gasket for $17+18$ | OY 5841 D |
| 20 | Burner mounting flange | OY 5842 D |
| 21 | Flange gasket | OY 5843 D |
| 22 | Flange retaining nuts | OY 5844 D |
| 23 | Thermostat phial pockets | OY 5845 D |
| 26 | White top panel | C 9911 |
| 26a | Blanking plate for 26 | C 9912 |
| 26b | Vertical flue trim plate for 26 | C 9913 |
| 27 | Steel lid for flue box | OY 5852 D |
| 28 | Insulated seal for 27 | OY 5853 D |
| 30 | Side panel insulation L.H. | C 9914 |
| 31 | Side panel insulation R.H. | C 9915 |
| 32 | Insulation for 26 | C 9916 |
| 33 | Boiler shell | OY 5858 D |
| 34 | Horizontal flue spigot (Balanced flue) | OY 5859 |
| 34A | Horizontal combustion air spigot | OY 5860 |
| 35 | Gasket | OY 5861 |
| 35A | Gasket | OY 5861 |
| 36 | Combustion air spigot holder | OY 5862 |
| 37 | Flue spigot holder | OY 5863 |
| 38 | Screws - (Air and gas spigots) | OY 5864 |
| 39 | Blanking plate for combustion air entry | OY 5865 |
| 39A | Blanking plate gasket | OY 5866 |
| 40 | Blanking plate horizontal flue | OY 5867 |
| 40A | Blanking plate gasket | OY 5868 |
| 41 | Air-back lids | OY 5869 |
| 41A | Air-back lids gaskets | OY 5870 |
| 43 | Automatic air vent pocket | C 9917 |
| 44 | Heat Store | C 9918 |

## 10 SPARE PARTS-BOILER

10E

(1)

## D. H. W. Section

| Item | Part Description | Part Number |
| :---: | :---: | :---: |
| 1 | Stat A+B pocket | OY 5845 D |
| 2 | Automatic air vent | C 9930 |
| 3 | Flow switch | C 9931 |
| 4 | Tank air vent | C 9932 |
| 5 | Heat Exchanger | C 9933 |
| 6 | Thermostatic blending valve | C 9934 |
| 7 | Expansion vessel | C 9935 |
| 8 | Stat C pocket | OY 5845 D |
| 9 | Stat D pocket | OY 5845 D |
| 10 | Isolator valve | C 9936 |
| 13 | Pump | C 9937 |
| 14 | Double check isolator valve | C 9938 |
| 15 | Drain off cock | C 9939 |
| 16 | Stat E+F pocket | OY 5845 D |
| 17 | Isolator valves | C 9940 |
| 18 | Pressure release valve | C 9941 |
| 19 | Mains plug | C 9942 |
| 20 | Switches | OY 5826 D |
|  |  | C 9903 |
|  |  | C 9904 |
| 21 | Timer clock | C 9906 |
| 22 | Relay \& base | C 9943 |
| 23 | Pressure Gauge | C 9907 |
| 24 | Stat A | C 9990 |
| 25 | Stat B | C 9991 |
| 26 | Stat C | C 9992 |
| 27 | Stat D | C 9993 |
| 28 | Stat E | C 9994 |
| 29 | Stat F | C 9995 |
| 30 | Expansion vessel connecting hose | C 9944 |
| 31 | Non-return valve 1 | C 9945 |
| 32 | Non-return valve 2 | C 9946 |
| 33 | Non-return valve 3 | C 9947 |

Stat A Over-run
Stat B Early Alert
Stat C Relay Tank
Stat D Tank Limit
Stat E Boiler Control
Stat F Boiler Limit



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[^0]:    * Wash out with running water for at least ten minutes and seek medical attention.

